

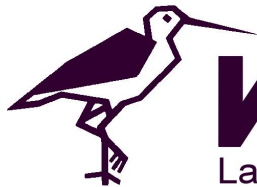
# Thermopress HP4 General Parts List



| PART #  | DESCRIPTION  |
|---------|--|
| 401     | AIR CONDITIONER ASSY   |
| 401-1   | FILTER & BRACKET ASSY  |
| 401-2   | LUBRICATOR & BRACKET ASSY                                      |
| 4CY3A   | CYLINDER / VALVE ASSY -- 3" DIA - FRONT                        |
| 4CY2A   | CYLINDER / THROTTLE BLOCK / VALVE ASSY -- 2" DIA - REAR        |
| 4CY2A-X | CYLINDER / THROTTLE BLOCK / VALVE / RELAY BOX -- 2" DIA - REAR |
| 403     | REGULATOR - ADJUSTABLE (NEW-STYLE - ARROW)                     |
| 403X    | REGULATOR - ADJUSTABLE [OLD-STYE - CASH/ACME (BELL SHAPE)]     |
| 403-RK  | REGULATOR REPAIR KIT (NOT AVAILABLE FOR NEW-STYLE - ARROW)     |
| 403X-RK | REGULATOR REPAIR KIT [OLD-STYLE - CASH/ACME (BELL SHAPE)]      |
| 406     | CONTROL BOX ONLY -- DIGITAL                                    |
| 406-4   | CONTROL BOX - BACK COVER ONLY                                  |
| 407     | FOOT SWITCH ASSY   |
| 407-0   | FOOT GUARD ONLY  |
| 407-00  | SWITCH -- FOOT SWITCH ASSY                                     |
| 409     | MERCURY SWITCH ASSY  |
| 409-1   | MERCURY SWITCH -- BRACKET ONLY                                 |
| 411B    | IRON COVER ASSY -- 5" X 6" - BOTTOM                            |
| 411T    | IRON COVER ASSY -- 5" X 6" - TOP                               |
| 412     | LEVER ARM ASSY   |
| 412-21  | IRON MOUNT BAR   |
| 413     | LEVER SUPPORT ASSY   |
| 413-4X  | BRACKET - SLIDE GUIDE  |
| 417     | PRESSURE GAUGE   |
| 418-414 | SPONGE PAD ASSY -- 4" X 14"                                    |
| 418-56  | SPONGE PAD ASSY -- 5" X 6"                                     |
| 418-610 | SPONGE PAD ASSY -- 6" X 10"                                    |
| 418-810 | SPONGE PAD ASSY -- 8" X 10"                                    |
| 419     | RELEASE SWITCH ASSY  |
| 419SW   | RELEASE SWITCH - ONLY  |
| 420     | SUPPLY VALVE -- OBSOLETE                                       |
| 421     | SAFETY LEVER ASSY - 5" X 6" & 6" X 10"                         |
| 421-4   | SAFETY LEVER -- BRACKET - UNIT MOUNT                           |
| 421-414 | SAFETY LEVER ASSY - 4" X 14"                                   |
| 421-810 | SAFETY LEVER ASSY -- 8" X 10"                                  |
| 421-RK  | SAFETY LEVER REPAIR KIT - MECHANICAL                           |
| 422     | SAFETY SWITCH BOX ASSY   |
| 422-RK  | REPAIR KIT -- SAFETY SWITCH BOX                                |
| 423     | SAFETY SWITCH BOX COVER ASSY                                   |
| 423SW   | SAFETY SWITCH & WIRES ONLY                                     |
| 423-1   | SAFETY SWITCH COVER  |
| 423-2   | HELPER SPRING for SAFETY SWITCH BOX                            |
| 424     | SLIDE ASSEMBLY   |
| 424-1   | SLIDE ONLY   |
| 425     | STAND ASSEMBLY   |
| 426     | HEAT SHIELD  |
| 427     | SUPPLY CORD  |
| 428     | SUPPLY SWITCH  |
| 429     | TABLE  |
| 430     | TERMINAL STRIP   |
| 435     | WORK TRAY  |
| 436     | THROTTLE BLOCK   |
| 437     | STEM ASSY -- THROTTLE BLOCK                                    |
| 438     | AIR HOSE   |
| 441     | KNOB -- REGULATOR - BLACK                                      |
| 447     | CONDENSOR (CAPACITOR)  |
| 453     | CLIPS -- 4" X 14" SPONGE PAD                                   |

|           |   |
|-----------|---|
| 460       | OUTLET -- REAR - CYLINDER   |
| 461       | OUTLET -- FRONT - CYLINDER  |
| 462       | OUTLET -- FOOT SWITCH   |
| 465-414   | TFG PAD COVER -- 4" X 14"   |
| 465-56    | TFG PAD COVER -- 5" X 6"  |
| 465-610   | TFG PAD COVER -- 6" X 10"   |
| 466-414   | TFG IRON COVER -- 4" X 14"  |
| 466-56    | TFG IRON COVER -- 5" X 6"   |
| 466-610   | TFG IRON COVER -- 6" X 10"  |
| 466-810   | TFG IRON COVER -- 8" X 10"  |
| 474       | ADAPTER PLATE -- TOP  |
| 475       | ADAPTER PLATE -- BOTTOM   |
| 499       | BENCH MOUNTING PLATE  |
| 4CY2      | CYLINDER ASSY ONLY -- 2" DIA - REAR                                     |
| 4CY2-1    | CYLINDER HEAD ONLY  |
| 4CY2-4    | FEED TUBE ASSY -- 2" DIA - REAR   |
| 4CY2-P    | PISTON / PISTON ROD ASSY -- CYLINDER - 2" DIA - REAR                    |
| 4CY2-RK   | REPAIR KIT -- CYLINDER - 2" DIA - REAR                                  |
| 4CY2A     | CYLINDER - 2" DIA / THROTTLE BLOCK / VALVE ASSY - REAR                  |
| 4CY2A-X   | CYLINDER - 2" DIA / THROTTLE BLOCK / RELAY BOX / VALVE ASSY - REAR      |
| 4CY3      | CYLINDER ASSY -- 3" DIA - FRONT   |
| 4CY3-F    | FEED TUBE ASSY -- 3" DIA - FRONT  |
| 4CY3-P    | PISTON / PISTON ROD ASSY -- CYLINDER - 3" DIA - FRONT                   |
| 4CY3-RK   | REPAIR KIT -- CYLINDER - 3" DIA - FRONT                                 |
| 4CY3A     | CYLINDER - 3" DIA / VALVE ASSY - FRONT                                  |
| B-81      | WIPER RING (front cylinder assy)  |
| E410414B  | IRON ASSY -- 240V - 4" X 14" - BOTTOM - STANDARD (w/thermostat)         |
| E410414BD | IRON ASSY -- 240 V - 4" X 14" - BOTTOM - DTC                            |
| E410414T  | IRON ASSY -- 240V - 4" X 14" - TOP - STANDARD (w/thermostat)            |
| E410414TD | IRON ASSY -- 240V - 4" X 14" - TOP - DTC                                |
| E41056B   | IRON ASSY -- 240V - 5" X 6" - BOTTOM - STANDARD (w/thermostat)          |
| E41056BD  | IRON ASSY -- 240V - 5" X 6" - BOTTOM - DTC                              |
| E41056BL  | IRON ASSY -- 240V - 5" X 6" - BOTTOM w/LIMIT CONTROL                    |
| E41056T   | IRON ASSY -- 240V - 5" X 6" - TOP - STANDARD (w/thermostat)             |
| E41056TD  | IRON ASSY -- 240V - 5" X 6" - TOP - DTC                                 |
| E41056TL  | IRON ASSY -- 240V - 5" X 6" - TOP w/LIMIT CONTROL                       |
| E410610B  | IRON ASSY -- 240V - 6" X 10" - BOTTOM - STANDARD (w/thermostat)         |
| E410610BD | IRON ASSY -- 240V - 6" X 10" - BOTTOM - DTC                             |
| E410610T  | IRON ASSY -- 240V - 6" X 10" - TOP - STANDARD (w/thermostat)            |
| E410610TD | IRON ASSY -- 240V - 6" X 10" - TOP - DTC                                |
| E410810BD | IRON ASSY -- 240V - 8" X 10" - BOTTOM - DTC                             |
| E410810BX | IRON ASSY -- 8" X 10" - NO HEAT   |
| E410810TD | IRON ASSY -- 240V - 8" X 10" - TOP - DTC                                |
| E432      | TIMER ASSY - 240V - 5 PIN MECHANICAL - 45 SECONDS                       |
| E439      | VALVE ASSY -- 240V - FRONT  |
| E444      | VALVE ASSY -- 240V - REAR   |
| E452      | TIMER ASSY - 240V - 6 PIN SOLID STATE UNIT - 45 SECONDS                 |
| EC10      | PLUG -- MALE CAP ONLY - 2 WIRE  |
| EC11      | RECEPTACLE -- 2 WIRE - NO PIN - FRONT CYLINDER                          |
| EC12      | PLUG -- MALE CAP - 3 WIRE - SOLID PIN                                   |
| EC14      | PLUG -- MALE CAP - 3 WIRE - HOLLOW PIN                                  |
| EC15      | RECEPTACLE -- 3 WIRE - REAR CYLINDER                                    |
| ET20      | TIMER ONLY -- 240V - 6 PIN - 45 SECONDS - Non-Returnable/Non-Refundable |
| ET21      | TIMER ONLY -- 240V - 5 PIN - 45 SECONDS - Non-Returnable/Non-Refundable |
| ET50      | TIMER ONLY -- DIGITAL - WITH SOCKET                                     |
| ET50-1    | TIMER ONLY -- DIGITAL - WITHOUT SOCKET                                  |
| ET50-2    | TIMER ONLY -- DIGITAL - SOCKET ONLY                                     |
| FIL-10B   | FILTER -- POLYCARBONATE BOWL & O-RINGS                                  |
| FIL-10E   | FILTER -- BRONZE ELEMENT ONLY   |
| G1,G2,G3  | GASKETS   |
| K10       | KNOB -- TIMER - SKIRTED POINTER - BLACK                                 |
| K11       | KNOB -- REGULATOR - BLACK   |
| K12       | KNOB -- RELEASE SWITCH - RED  |

|           |  |
|-----------|--|
| K-13      | KNOB -- THERMOSTAT - WITH POINTER - BLACK            |
| K24       | KNOB -- SAFETY LEVER - BLACK                         |
| LUB-10B   | LUBRICATOR -- POLYCARBONATE BOWL & O-RINGS           |
| MSW14     | MICRO SWITCH -- FOOT SWITCH                          |
| PT2       | POTENTIOMETER -- STEEL STEM                          |
| RE10      | RELAY ASSY -- OLD STYLE RELAY BOX                    |
| RE50      | RELAY -- 240V - SOLID STATE - 20 AMP - DTC           |
| REG10     | REGULATOR ONLY -- ADJUSTABLE - ARROW (NEW STYLE)     |
| REG20     | REGULATOR ONLY -- ADJUSTABLE - CASH/ACME (OLD STYLE) |
| SP13      | SPRING -- COMPRESSION - SAFETY LEVER                 |
| SP16      | SPRING -- HOLD DOWN                                  |
| SP36      | SPRING -- CORD GUARD - 14" LENGTH                    |
| SSP-10-10 | SPONGE -- FULL SHEET - 1/2" X 36" X 36"              |
| SSP-10-11 | SPONGE -- HALF SHEET - 1/2" X 18" X 36"              |
| SSP-10-12 | SPONGE -- QUARTER SHEET - 1/2" X 9" X 36"            |
| SSP-10-13 | SPONGE -- QUARTER SHEET - 1/2" X 18" X 18"           |
| SSP-91    | SPONGE -- ADHESIVE - 2.8 OZ                          |
| SSP-92    | SPONGE -- ADHESIVE - 10.3 OZ                         |
| SW13      | SWITCH -- LIGHTED ROCKER - SUPPLY                    |
| SW14      | SWITCH -- MERCURY                                    |
| SW17      | SWITCH -- PUSH/PUSH - SAFETY                         |
| TB        | TERMINAL BLOCK ONLY (specify # of positions)         |
| TM2       | THERMOMETER -- °C                                    |
| TS12      | THERMOSTAT -- TEMPERATURE CONTROL                    |
| TS15      | THERMOSTAT - STEM COVER ONLY                         |
| V-10-RK   | VALVE REPAIR KIT -- BELLOWS                          |
| V-12      | VALVE ONLY -- 240V - BELLOWS                         |
| V-13      | VALVE COIL ONLY -- 240V - BELLOWS                    |
| WR30      | WIRE -- TEFLON HIGH TEMP - PER FOOT - SPECIFY COLOR  |



**WADER**  
Labelling Systems Ltd

Carham Road, Hoylake, Wirral, CH47 4FF, UK  
Tel:+44 151 632 3013, Fax:+44 151 632 5151  
info@wader.co.uk [www.wader.co.uk](http://www.wader.co.uk)